



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D120-639-033
Job Sheet 201079



Part No: D120-639-033

Job Qty: 1 pcs

Part Name: EC120 - OEM Replacement Wearplates - Heavy-Duty, LH



Part Weight: 0 lbs

Job Created: 9/25/19

Due Date: 9/27/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: IIN-D120-639 REV.B IPP REV:A 19.08.22 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	✓	9/27/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S216978



Part: D120-639-033

Job No: 201079

Serial No/Batch: S216978

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH01-25 Issue 1 FAA STC SR013471

				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
120 QC 4	1 pcs	9/27/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
130 Packaging 3-1 - Stock - B4B	1 pcs	9/27/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B	DAS	
				Packaging 3 - 36 - B4B	21	
135 DC - 1 - B4B	1 pcs	9/27/19	0.00 0.00	DC - 1 - B4B	9-89	
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	9/27/19	0.00 0.00	QC 21 - FG - 21	DAS	
				QC 21 - FG - 70	21	
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% inspect kits for completeness)						
130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D120-639-033						
135 - (Document Control) Photocopy bluefile and create labels as per PPP D120-639-033 Chg 001						
140 - (QC21- Final Inspection - Work Order Release)						

(012090)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5618-3	FWD Wearplate Heavy-Duty, LH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S206398 ✓
D5619-3	AFT Wearplate Heavy-Duty, LH/RH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S204493 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5618-3	1	2	0
	D5619-3	1	41	0

Part Specifications

Specifications could not be found.

Plex 9/25/19 7:50 AM dart.lacelle.linda

5.0 PARTS LIST

Qty -011	Qty -021	Qty -031	Qty -032	Qty -033	Qty -034	Qty -041	Qty -042	Qty -043	Qty -044	Part Number	Description
X										D120-639-011	FULL LENGTH WEARPLATE KIT
	X									D120-639-021	FULL LENGTH WEARPLATE KIT
		X								D120-639-031	REPLACEMENT WEARPLATE KIT, LH
			X							D120-639-032	REPLACEMENT WEARPLATE KIT, RH
				X						D120-639-033	REPLACEMENT TRAINING WEARPLATE KIT, LH
					X					D120-639-034	REPLACEMENT TRAINING WEARPLATE KIT, RH
						X				D120-639-041	FULL LENGTH WEARPLATE KIT, LH
							X			D120-639-042	FULL LENGTH WEARPLATE KIT, RH
								X		D120-639-043	FULL LENGTH TRAINING WEARPLATE KIT, LH
									X	D120-639-044	FULL LENGTH TRAINING WEARPLATE KIT, RH
5	4									D2648-3	WEARPAD
1	1									D2656-13	WEARPLATE
1										D2656-31	WEARPLATE
1	1									D2746	WEARPLATE
	1									D4677-3	WEARPLATE
		1				1				D5618-1	FWD WEARPLATE, LH
			1				1			D5618-2	FWD WEARPLATE, RH
				1				1		D5618-3	FWD TRAINING WEARPLATE, LH
					1				1	D5618-4	FWD TRAINING WEARPLATE, RH
	1	1	1			1	1			D5619-1	AFT WEARPLATE
				1	1			1	1	D5619-3	AFT TRAINING WEARPLATE
						1		1		D5632-041	CENTER WEARPLATE, LH
							1		1	D5632-042	CENTER WEARPLATE, RH
40	32									ALS7-1032-130 or AKS7-1032-130 or ALS4-1032-130 or AKS4-1032-130	INSERT
40	32									MS27039-1-08	SCREW
40	32									NAS1149D0332J	WASHER (AN960JD10L)

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Revision: B

Date: 18.11.15